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#### CUSTOMER ASSISTANCE POLICY

The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.com](http://www.lincolnelectric.com) for any updated information.

Downdraft cutting tables are equipped with an integrated downdraft fume extraction and spark arrest system to help reduce fumes and gases entering the working environment. The effectiveness of fume extraction and control systems are affected by various factors including proper use and maintenance of the equipment, and the specific cutting process and application involved. Before use, the customer should perform operator exposure monitoring for the specific application in order to determine if additional fume extraction and control solutions are required to restrict operator exposure to within regulatory limits for constituents of the fume and gases, such as OSHA PEL and ACGIH TLV limits. A hazard and risk assessment should also be completed by the customer to determine the frequency of additional operator exposure monitoring.

Please visit [www.torchmate.com/safety](http://www.torchmate.com/safety) for more information.

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